



Formulation

Self Crosslinking Acrylic Primer

HALOX[®] 515 LFG

Add the following under good agitation:

Grind	% Wt./Wt.	Class	Supplier
Water	7.5		
LOPON [®] DA 400	0.26	Dispersant	ICL
Acronal S 760 NA	16.64	Resin	BASF
Mineral Spirits	1.14	Solvent	
BYK 022	0.35	Defoamer	BYK
Rheolate 300	0.44	Rheology Modifier	Elementis

Mix well and then add:

Mica 325 mesh wet ground	4.09	Extender	Axim Mica
Omyacarb 5	11.97	Extender	Omya
Kronos 2101	15.47	Pigment	Kronos

High speed disperse to 6+ Hegman grind

Letdown

Dowanol DPnB	2.45	Solvent	BASF
Texanol	1	Coalescent	Eastman
Acronal S 760 NA	36.52	Resin	BASF
HALOX [®] 515 LFG	2	Corrosion Inhibitor	ICL
BYK 024	0.17	Defoamer	BYK
TOTAL	100		

Formula Constants		Formula Properties	
% Solids/Wt.	59.23	Density lbs./gal.	10.94
% Solids/Vol.	45.66	KU Visc. @ R.T.	70-80
VOC g/l	120		

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